

Time Analysis Chart



Area:		Line:										Operation:				Type:											
Date:		Shift:										Operator:				Analyst:											
#	Operation element	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	Total	Cycles	Ave	Max	Min	
1																											
2																											
3																											
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Remarks:																						Total:					