KaizenPro
Oktató és Tanácsadó Kft.

Standard Operations Combination Chart

Area:	Quantity:	Hand time, walking time: ———	Created by:
Process:	Takt time:	Machine time: - - ——— - -	Approved by:
Type:	End-of-line rate/cycle time:	Waiting time: ═══	Date:

OP	#	Operation element	Time (s)				Graph (s) Scale is to be set in accordance to cycle time
			WaitT	HT	MT	WT	
						X	
						X	